



36 Draffin Road Hilton, New York 14468  
Phone: 585-392-3434  
Toll Free: 1-800-828-6351  
Sales: [sales@monroefluid.com](mailto:sales@monroefluid.com)  
Technical: [technical@monroefluid.com](mailto:technical@monroefluid.com)

## Monroe Grind 60

### Overview

MONROE GRIND 60 is a chlorine-free cutting and grinding oil that performs extremely well on ALL metals including Aluminum, Stainless Steel and exotic alloys. MONROE GRIND 60 may be used for ferrous and nonferrous materials as well as carbide grinding applications. hola

### Applications

MONROE GRIND 60 can be used for centerless grinding, form grinding, creep feed grinding, plunge grinding, belt grinding and flute grinding. It can also be used for light machining operations. Use MONROE GRIND 60 as received. No mixing is required.

### Recommended Concentration

Use MONROE GRIND 60 as received. Do Not mix MONROE GRIND 60 with water.

### Typical Properties

Appearance	Clear Amber liquid
Residual Film	Soft, oily
Viscosity, cSt/40°C	12.0
Specific Gravity @ 60°F	0.86 ± 0.01
Lbs/Gallon	7.14 ± 0.1
Flash Point, COC °F	410

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.